



MONTE CARLO YACHTS MCY80

The Second Generation



Monte Carlo Yachts' all new 80' model is the latest evolution of the brand and a versatile yacht that shares the same philosophy as her predecessors, while at the same time adding fresh touches. Once again, MCY remain faithful to their slogan and delivers on the promise of redefining the future.



From stern to stem the outstanding exterior entertainment space define this new model.



Late this July in Trieste on Italy's Aegean coast, Monte Carlo Yachts debuted their new model with a dramatic launch ceremony for invited VIPs and select media, before presenting her in Cannes a month later for a world boat show premiere. The sixth model in as many years released by the Monfalcone builder, which was established in 2010, this is the first new release not built to fill a gap in a size segment in their range, but is indeed a new generation design. In a way the MCY80 is the evolution of the 76, although you can still order 76 from the Italian builder. After several enthralling events held at some of the Mediterranean's most prestigious venues, the builder elected to bring the party home on the occasion of unveiling their latest model: their hometown of Monfalcone. At the event, organized as meticulously and as glamorously as we have come to expect from our hosts, Monte Carlo Yachts gathered owners of their current models, designers and the media, who were all welcomed by the company CEO,

Ms. Carla Demaria. During her opening welcome address, Demaria proudly confirmed the successful realization of the vision the new MCY brand and philosophy was founded on.

Expressing the same sentiments, but adding some figures and numbers, Monte Carlo Yachts' Shipyard Director Fabrizio Iarrera, reported that the numbers of employees of the yard increased from around 100 in 2011, to 350 in 2016, and that the brand achieved a turnover in excess of 58 million Euros last year. The success of the new brand is perhaps attested by another number: the yard completed and delivered no less than five of their 105' flagship model in one year, thanks to the patented, revolutionary and incredibly efficient building process designed and implemented at the shipyard.

Essentially, in starting from a clean sheet of paper and pooling decades of experience achieved in some of the yachting sector's leading production facilities, Monte Carlo Yachts determined to dramatically reduce the production time and increase core efficien-

cies in order to achieve that. The result is MCY yachts are built in a way no others in the world are. Instead of marrying the hull and superstructure after its curing in the mold, then have teams set about creating and fitting the interior systems and decoration, MCY take a very different approach.

In the simplest of terms, once the superstructure is available it is suspended on the production line and work commences on the wiring, plumbing, fittings, partitioning, etc. This way full and easy access is available to the entire interior of the boat, with nobody working in tight confined spaces, or tripping over each other to get to various parts of a half-finished yacht. Once the primary systems are installed in the open hull and work on the superstructure and interior is completed, the top is dropped into the bottom, fused together, and all the systems plugged into each other. It's certainly a revolutionary approach and one that has resulted in dramatic savings in times of time, cost and man-hours for MCY.

Having previously visited the production site to wit-



ness the miracles performed there, we were excited to return for a celebration of a different kind. The event began with an intriguing stroll through the history of seafaring and continued with a colorful LED-lit gala dinner—held within the assembling hall and the paint shop that were completely outfitted with extraordinarily high production values to create a spectacular ambience. While the party was quite excellent, the star of the evening was undoubtedly the new model, which sailed into the spotlight to great fanfare and glided up to the pontoon dock next to the production halls.

This newest addition to the Monte Carlo Yachts family was described by Dan Lenard, one of her two designers along with his business partner Carlo Nuvolari, he compared her to the latest Mercedes E Class automobile: being the biggest yacht for the modest owner or the smallest yacht for the owners with the ability or intention of later progressing to larger yachts. According to Mr. Lenard, the MCY80 has all the desirable features of her predecessors, but features a whole host of innovative improvements in areas that experience has shown enhancements could be made. The focus of these changes

has primarily been around the aft section, which is almost 16" (40cm) wider than the 76.

The new MCY80's profile is a confluence of delicate lines, with an improved fluency flowing from the flybridge to bathing platform, creating a very classy and sporty profile, despite possessing the largest flybridge in her class. The designer's words come to life the moment you step onto the aft deck of the MCY80. Generously proportioned and benefiting from the additional beam, the cockpit is spacious enough to house a good sized teak dining table, yet still exudes a real lounge ambience. Decidedly open, the

The sophisticated Nuvolari Lenard interior utilizes high end materials and designer furniture.





Occupying the full beam athwartships the master stateroom's en-suite buffers the sleeping area from the engineroom bulkhead for reduced noise intrusion.



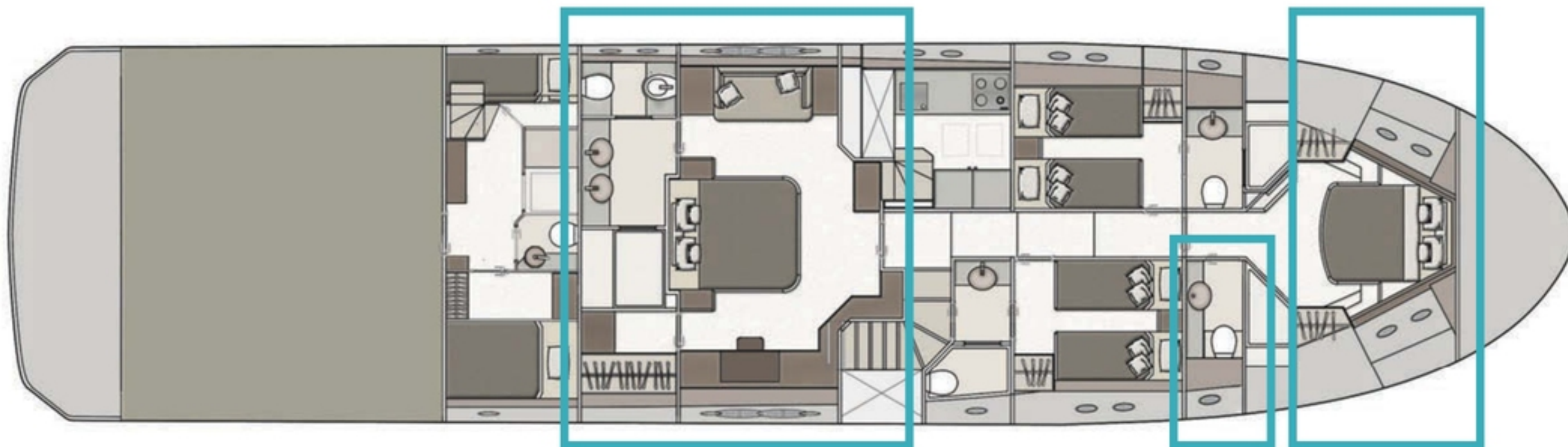
A well-appointed VIP cabin is located in the forepeak and offers the same high-end luxurious materials found throughout the yacht.

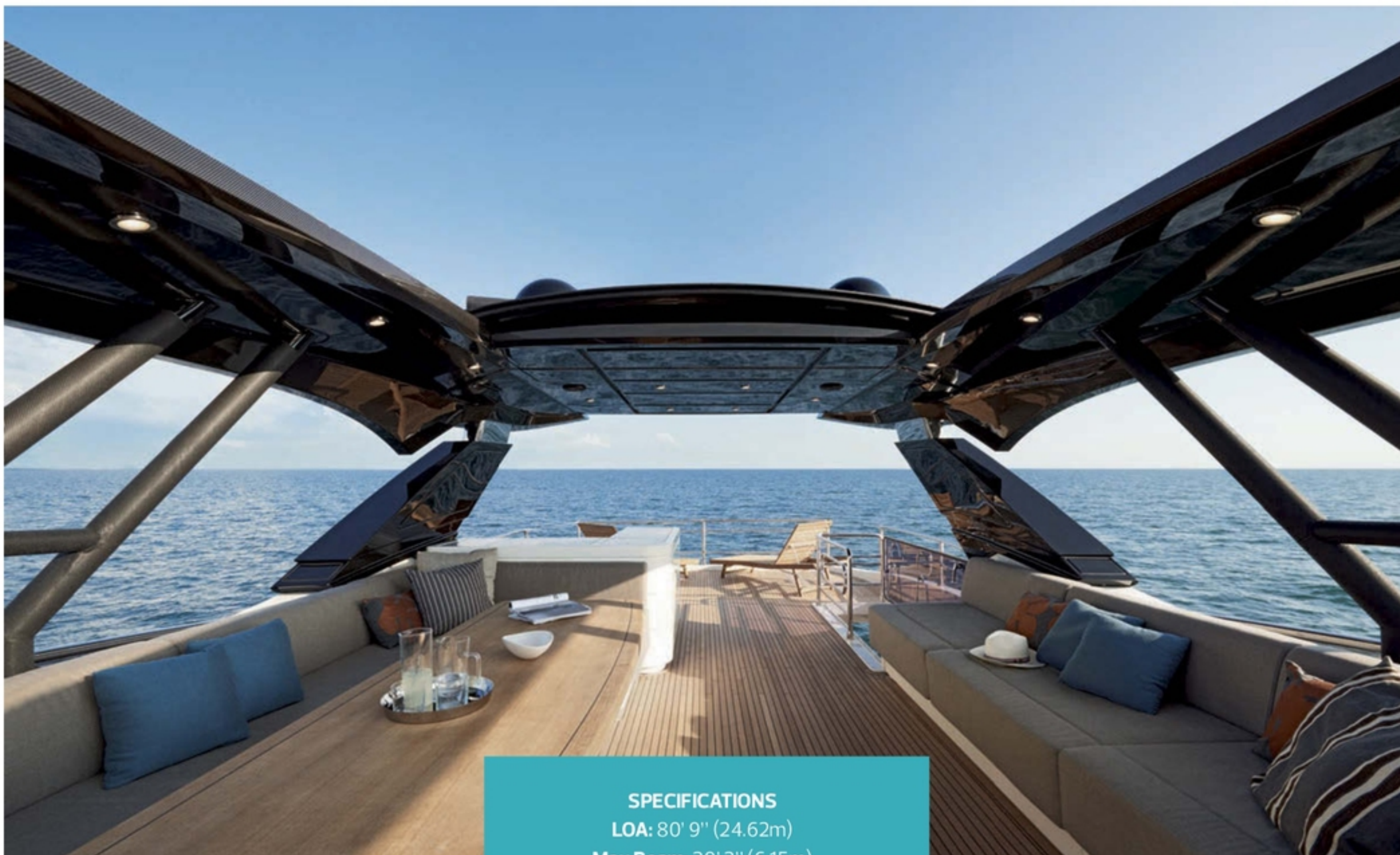
cockpit also benefits from stairs on both sides descending toward the swimming platform, ensuring the guest connection and experience with the ocean is a focal part of their day.

The studio of Nuvolari/Lenard also designed the interior of the new model, infusing their signature style and superyacht experience to each and every of the spaces aboard. Modern and fresh, the interior of the 80 is first and foremost stylish. Although contemporary, the lines of the furniture are subtly defined and the structure of materials themselves are left to be fully appreciated. Fine materials speak for themselves, as do designer furniture touches signed by some of the world's most prestigious brands like Hermes, Minotti or Armani Casa. In the main deck salon the starboard side is occupied by an L-shaped sofa, and the port by an long piece of joinery that conceals, amongst many other things, a large pop-up TV.

The formal dining area is located in the forward section of the salon, and in front of this is the bridge and the stairs to the galley, located between the main and lower deck in the forward port section. Spectacular glass sliding doors on both sides of the salon allow easy access to the lateral passageways, as does the skipper's access next to the bridge. The bridge and everything around it can be separated from the salon by another sliding partition, if increased privacy is required by the Owner. If not, the additional glazed surface of the windscreen simply adds the the panoramic effect of the salon.

Below deck the latest Monte Carlo Yachts features four cabins, with the master located amidships. Occupying the full beam the owner's en-suite is located aft, providing a welcome buffer for reduced noise and vibration between the cabin and the bulkhead that separates this space from the engine room. The master cabin also benefits from a walk-in wardrobe,





SPECIFICATIONS

LOA: 80' 9" (24.62m)

Max Beam: 20' 2" (6.15m)

Displacement: 56 t (dry)

Engines: 2x MAN V12

Power: 1,550hp or optional 1,650hp

Max speed: up to 31-knots

Cruise speed: 24-knots

Fuel Capacity: 1,585 US Gal (6,000 L)

Fresh water: 317 US Gal (1,200 L)

Naval Architecture: Monte Carlo Yachts

Exterior Design: Nuvolari Lenard

Interior Design: Nuvolari Lenard

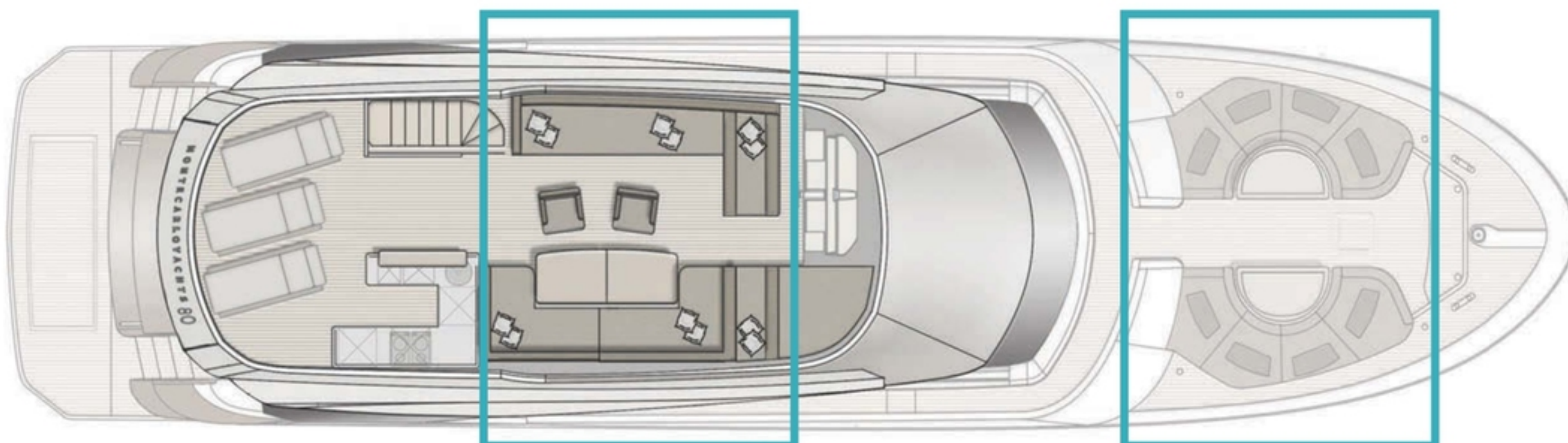
Design Category: CE-A

a bureau/vanity desk and a very nice sofa to complete the suite feel. The VIP cabin is in the bow, while the two double guest cabins differ in size, as one of them has a private, and another one a head that is accessible for daily use. Crew cabins are also on the lower deck, next to the engine room.

As aesthetically pleasing, luxurious and comfortable as the interior of this yacht is, we confess to leaning towards her exterior as the truly special experience aboard; especially the Portuguese bridge and the decadent lounge on the bow. This has been a signature of MCY since the launch of their first model and

nobody does it better. The bow entertainment space is simply peerless and with it MCY has redefined the industry standard. Also, the Flybridge of this 80 is huge and makes up a significant portion of most of the useful exterior space.

Connected to the cockpit by a staircase, the upper deck extends over 33' (10m), leaving plenty of room for a bar, freestanding furniture and a Jacuzzi in the after section. There's also a long teak table on the starboard side served by very comfortable seating, while the operator of the second helm station to port can be kept company by the occupants of the multi-functional sunbed



to starboard. Protected by a hard top with a retractable central portion, this flybridge is equally pleasant no matter the weather; one simply has to push a button to determine between sun and shade.

Powered by twin 1,500hp, or optional 1,650hp, MAN engines hooked up to V-Drives, the yacht is sturdily constructed using advanced lightweight materials like Kevlar and carbon for structural reinforcements. The result is strong as it is elegant: for example, the upper deck seemingly floats mid-air, as it isn't supported by pillars.

On our test, the Adriatic was calm and sunny, our water tanks full and our fuel tanks half full, plus the yacht carried as many as 19 people. Calm and stable even without stabilizers, the yacht is a testament to the value of good design, naval architecture and a quality building process. Monte Carlo Yacht 80 executed every maneuver that we journalists called for, promptly and with ease, and despite the substantial load onboard achieved the promised 30-knots top speed. The MCY80 cruises comfortably at 25-knots with the engines turning over 2,500rpm, while throttling back to 21-knots and 1,800rpm results in significant fuel savings and an increased range. This latest launch from Monte Carlo Yachts is 80 is as smart as she is beautiful. Pleasant, comfortable and fast, the 80 made us want to spend more time at sea—but unfortunately that privilege turned out to be reserved only for those willing to pay the price to bring her to their home marina.



Between the signature MCY foredeck and a 'largest in class' flybridge, it's outdoor living at its finest.

